# Safe Work at the Surface Planer











Planing of wide pieces with safety bridge.



Jointing of wide workpieces with safety bridge.



Planing and jointing of narrow pieces with safety bridge and pivoting parallel fence.



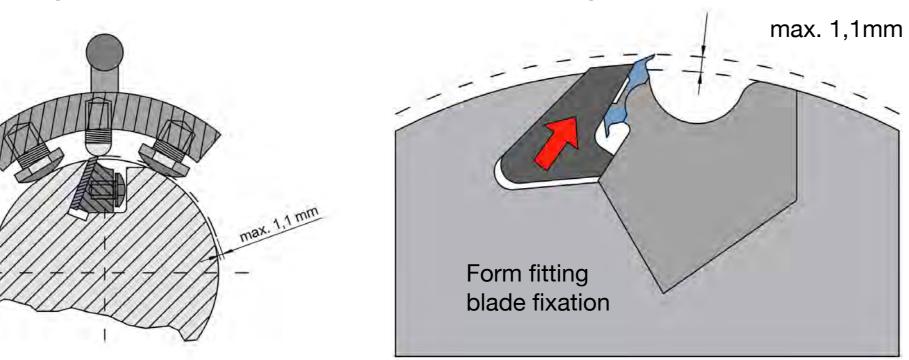
Planing of short workpieces with safety bridge and push block.



Planing of wide workpieces with pivoting protection.



Jointing of wide workpieces with pivoting protection.



In Any case fix the blades sticking out max. 1.1 mm.



Planing of short workpieces with pivoting protection and push block.



Planing of wide workpieces with jointer ledger and folding guard.

## **General information**

- Turn off the machine before cleaning and maintenance and make sure that it won't start accidentally.
- Operators must be physically fit and need to be instructed before using the machine.
- Wear tight clothes
- Wear safety shoes and ear protection. Use of Googles is optional
- Turn off the machine when you leave it

#### **Tools**

- Before changing the blades, secure the machine against unauthorised use.
- Always use the same blades together.
- Clean the clamping surface and the blades before inserting.
- Adjust the correct blade protrusions (max. 1,1 mm)
- Tighten the screws with the correct tool according to the operating instructions.

### **Adjustment**

 Adjust the planning amount, secure fence and table adjustments against alteration and adjust protection guards according to the working width.

## **Operation**

- Put your hands with closed fingers flat on the workpiece for feed motion or use the push block for short pieces.
- Don't remove splitters or shavings by hand.
- Use the machine only with extraction
- Use the machine according to the operating instructions.

**Electrical installation & repair of machines** should always be done by a professional electrician, to avoid accidents and prevent fire!





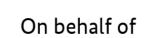
Jointing of wide workpieces with jointer ledger and folding guard.



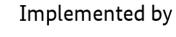
Planing of short workpieces with jointer ledger, folding guard and push block.















Force fitting

blade fixation