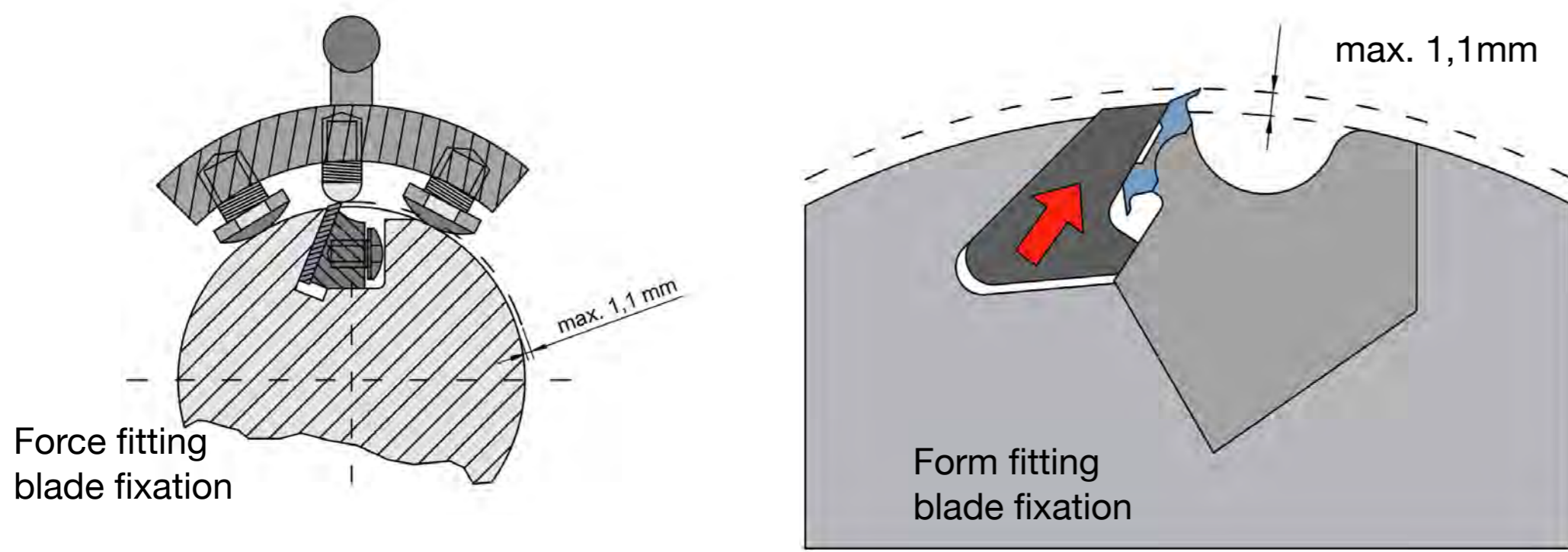


Safe Work at the Thicknesser



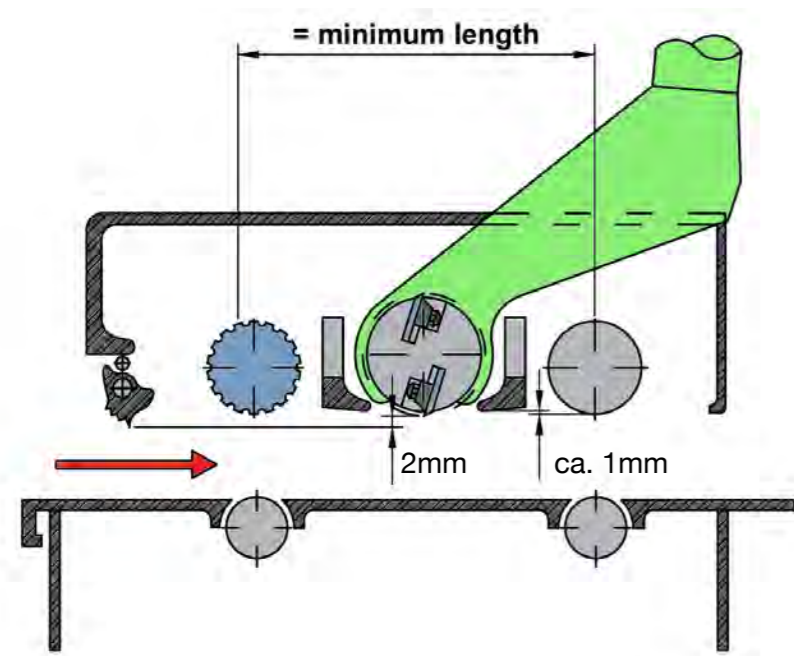
Fix the blades sticking out max. 1.1 mm.

New tests have shown that:

- The protrusions of the blades on old machines, with a force-fitting blade fixation, must be adjusted on 1.1 mm, despite of the operating instructions.
- All workpieces should be removed from the machine table before the height adjustment is changed.

Reasons:

- The more the blades stick out, the higher is the risk of kickbacks.
- If the height is changed while there is a piece on the machine table, it causes an inset routing and a kickback of the workpiece is the result.



The Recoil Backup must be 2 mm below the circular movement of the blades.



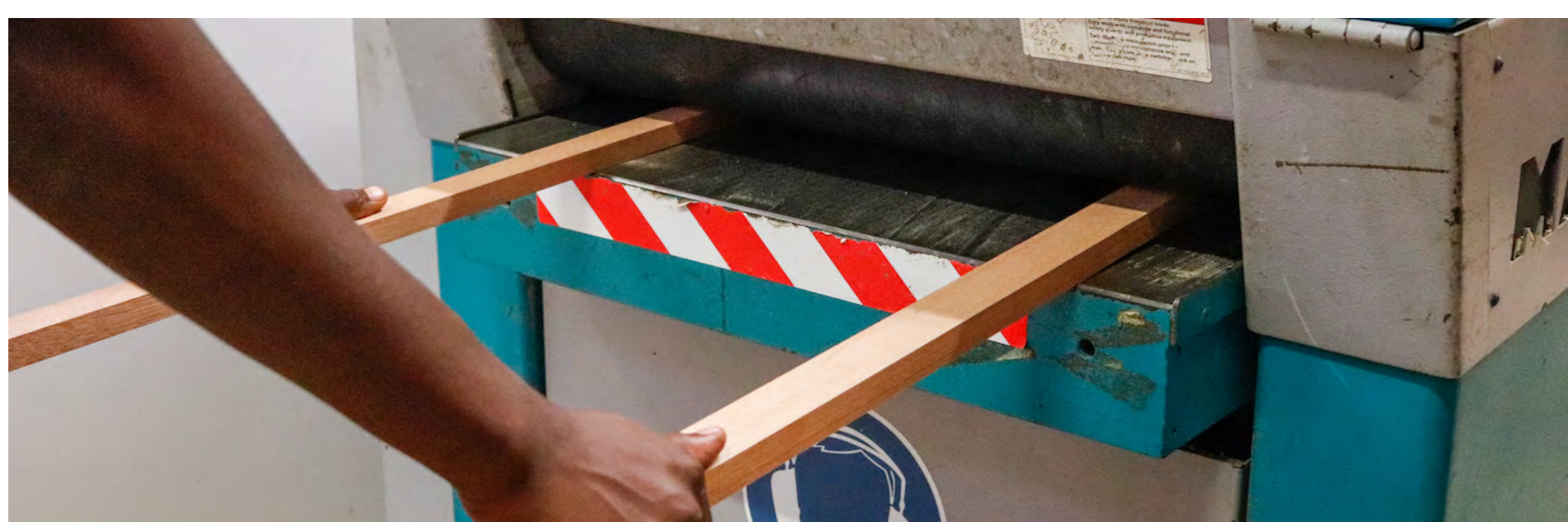
Planing of wide workpieces: Achieve the final measurement with several small steps.



Planing with a jig for very thin pieces.



To avoid a one sided worn out, use the hole width of the table.



Planing of narrow pieces: If the machine has an infeed roller without sections, only two pieces can be planed at one time. Insert them on the outer sides of the infeed table.

General information

- Turn off the machine before cleaning and maintenance and make sure, it won't start by accident.
- Operators must be physically fit and need to be instructed before using the machine.
- Wear tight clothes, safety shoes and ear protection.
- Use of Goggles is optional.
- Turn off the machine when you leave it.

Tools

- Before changing the blades, secure the machine against unauthorized use.
- Always use the same blades together.
- Clean the clamping surface and the blades before inserting.
- Adjust the correct blade protrusions (1,1 mm).
- Tighten the screws with the correct tool according to the operating instructions.

Adjustment

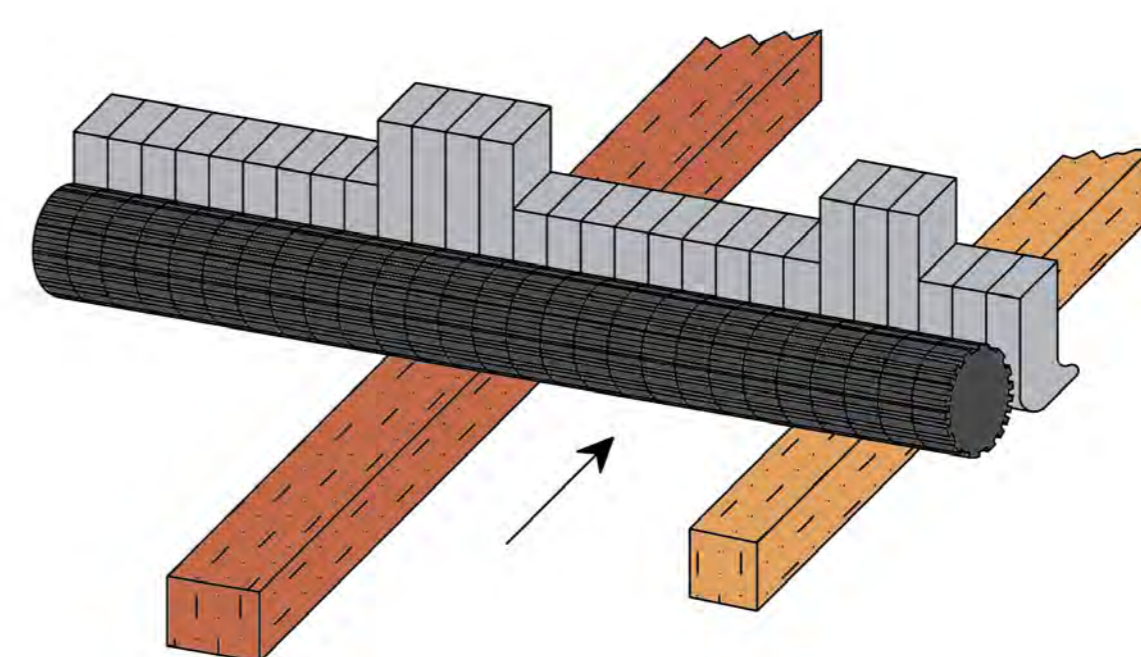
- Final thickness = starting thickness less take-off.
- Don't use the maximum takeoff (heavy burden of the machine), achieve the final thickness with several small steps instead.

Operation

minimum length = distance between infeed roller and outfeed roller

- Short pieces must be lead safe between the rollers, otherwise use a jig.
- If you plane long workpieces use a roller trestle at the outfeed to avoid damages.
- Don't remove splitters or shavings by hand.
- Use the machine only with extraction and according to the operating instructions.

Electrical installation & repair of machines should always be done by a professional electrician, to avoid accidents and prevent fire!



If the machine has a sectioned infeed roller, multiple pieces can be planed at the same time.

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